SF-Application Processing of injection mould for neck of a bottle



Task Polishing

Process

Machine: SF-3-105

Media: M4/300 or alternatively H1/400 + M18

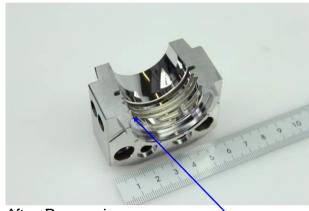
Process time: 12 min.

Speed

Process container: -90 rpm

Work piece: 4 rpm left and right

Angle B: 45°



After Processing

Corners of the mould have been protected during processing.

Ra before processing: Ra 0.14 µm

Ra after processing: Ra 0.01 µm