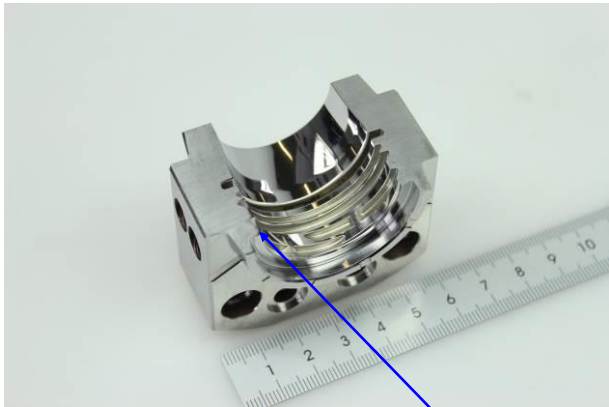


## SF-Application

### Processing of injection mould for neck of a bottle

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<b>Task</b>	Polishing
<b>Process</b>	
Machine:	SF-3-105
Media:	M4/300 or alternatively H1/400 + M18
Process time:	12 min.
<b>Speed</b>	
Process container:	-90 rpm
Work piece:	4 rpm left and right
Angle B:	45°



After Processing

Corners of the mould have been protected during processing.

**Ra before processing:** Ra 0.14  $\mu\text{m}$

**Ra after processing:** Ra 0.01  $\mu\text{m}$