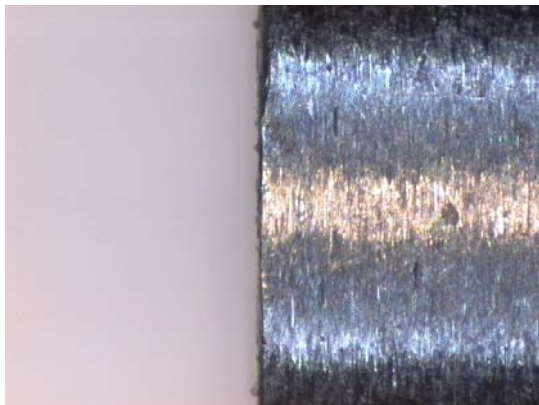
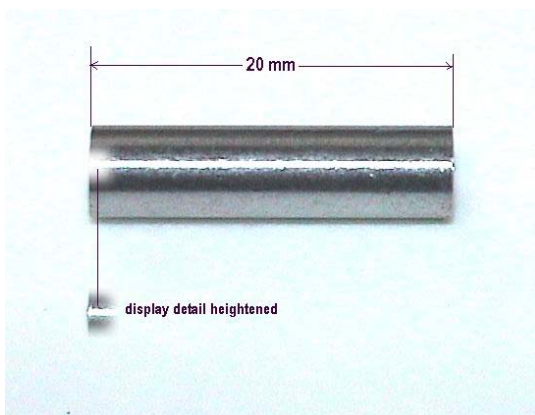
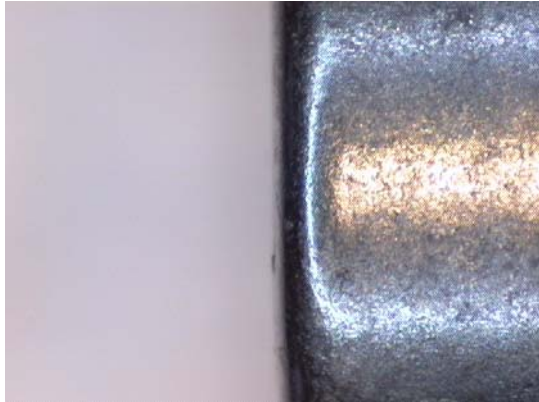


Test 450-798

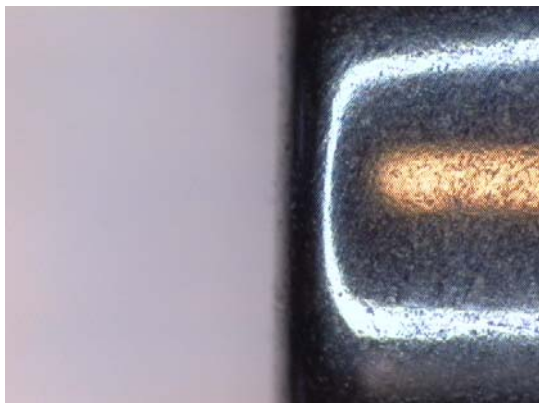


before processing



after processing
Report No. 798

rounding of the edges 0,25 – 0,3 mm



after processing
Report No. 823

rounding of the edges 0,3 – 0,35 mm


Process-Report



Agent: OTEC Turkiye
 Customer:
 Manager:
 Date received: 04.03.04
 Processed on: 10.03.04
 Report-number: 798
 Test no: 450

Sample no. 1
 Requirement: grinding, polishing
 Workpiece name: turned and machined parts
 Quantity: 4
 Material: Steel

Manufacturing process: turned and machined part
 Others:
 Treated with Magnet-Polisher:
 Gap-Sytem:
 Waterflow: 8
 Compound-Water-Concentration: 3 %
 Interval:

Machine	Step No.	Time	Process	Media	Compound	Speed
CF 3x18 	1	3 h	wet grinding	DS 10/8 ceramic grinding chips	SC 12 compound	240
	2	2 h	dry polishing	H1/100 walnut-shell granule	P 1 polishing paste	240

Processed through: Walfried Woelk

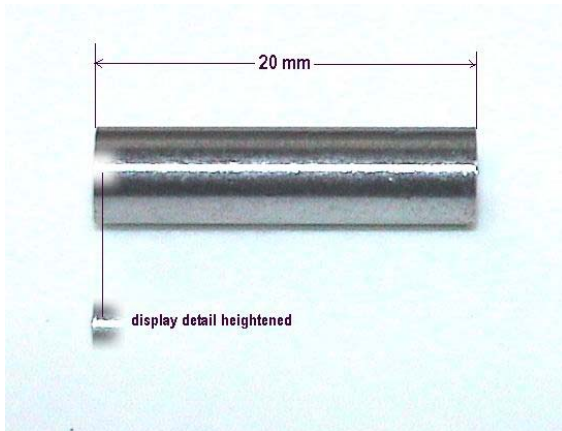
Process-Report



Agent: OTEC Turkiye
Customer:
Manager:
Date received: 04.03.04
Processed on: 10.03.04
Report-number: 798
Test no: 450

Sample no. 1
Requirement: grinding, polishing
Workpiece name: turned and machined parts
Quantity: 4
Material: Steel

Manufacturing process: turned and machined part
Others:
Treated with Magnet-Polisher:
Gap-Sytem:
Waterflow: 8
Compound-Water-Concentration: 3 %
Interval:



Remarks: Stahl 110Cr6

CF 3x18

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ZSP 3/5 porcelain polishing

SC 12 compound

240

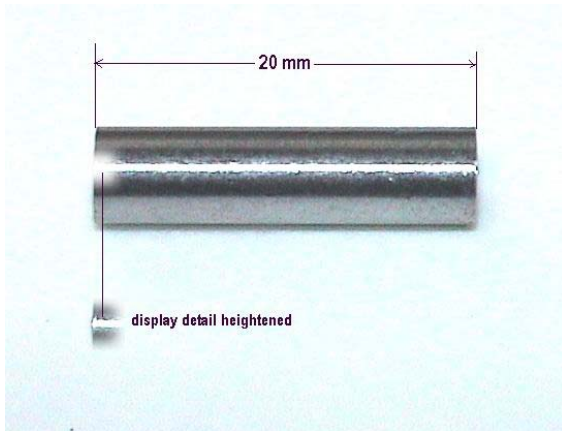
Process-Report



Agent: OTEC Turkiye
Customer:
Manager:
Date received: 04.03.04
Processed on: 10.03.04
Report-number: 823
Test no: 450

Sample no. 2
Requirement: grinding, polishing
Workpiece name: turned and machined parts
Quantity: 3
Material: Steel

Manufacturing process: turned and machined part
Others:
Treated with Magnet-Polisher:
Gap-Sytem:
Waterflow: 8
Compound-Water-Concentration: 3 %
Interval:



Remarks: