Test 450-798

before processing

after processing
Report No. 798
rounding of the edges 0,25 – 0,3 mm

after processing
Report No. 823
rounding of the edges 0,3 – 0,35 mm
# Process-Report

Agent: OTEC Turkije  
Customer:  
Manager:  
Date received: 04.03.04  
Processed on: 10.03.04  
Report-number: 798  
Test no. 450  

<table>
<thead>
<tr>
<th>Machine</th>
<th>Step No.</th>
<th>Time</th>
<th>Process</th>
<th>Media</th>
<th>Compound</th>
<th>Speed</th>
</tr>
</thead>
<tbody>
<tr>
<td>CF 3x18</td>
<td>1</td>
<td>3 h</td>
<td>wet grinding</td>
<td>DS 10/8 ceramic grinding chips</td>
<td>SC 12 compound</td>
<td>240</td>
</tr>
<tr>
<td></td>
<td>2</td>
<td>2 h</td>
<td>dry polishing</td>
<td>H1/100 walnut-shell granule</td>
<td>P 1 polishing paste</td>
<td>240</td>
</tr>
</tbody>
</table>

Processed through: Walfried Woelk
Agent: OTEC Turkije
Customer:
Manager:
Date received: 04.03.04
Processed on: 10.03.04
Report-number: 798
Test no: 450

Sample no: 1
Requirement: grinding, polishing
Workpiece name: turned and machined parts
Quantity: 4
Material: Steel

Manufacturing process: turned and machined part
Others:
Treated with Magnet-Polisher:
Gap-Sytem:
Waterflow: 8
Compound-Water-Concentration: 3 %
Interval:

Remarks: Stahl 110Cr6
**Process-Report**

**Agent:** OTEC Türkiye  
**Customer:**  
**Manager:**  
**Date received:** 04.03.04  
**Processed on:** 10.03.04  
**Report-number:** 823  
**Test no.:** 450  

<table>
<thead>
<tr>
<th>Machine</th>
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<td>DS 10/8 ceramic grinding chips</td>
<td>SC 12 compound</td>
<td>240</td>
</tr>
<tr>
<td></td>
<td>2</td>
<td>2 h</td>
<td>wet polishing</td>
<td>ZSP 3/5 porcelain polishing</td>
<td>SC 12 compound</td>
<td>240</td>
</tr>
</tbody>
</table>

Processed through: **Walfried Woelk**
# Process-Report

**Agent:** OTEC Turkiye  
**Customer:**  
**Manager:**  
**Date received:** 04.03.04  
**Processed on:** 10.03.04  
**Report-number:** 823  
**Test no.:** 450  

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<th>Sample no.</th>
<th>Requirement</th>
<th>Workpiece name</th>
<th>Quantity</th>
<th>Material</th>
<th>Manufacturing process</th>
<th>Others</th>
<th>Treated with Magnet-Polisher</th>
<th>Gap-System</th>
<th>Waterflow</th>
<th>Compound-Water-Concentration</th>
<th>Interval</th>
</tr>
</thead>
<tbody>
<tr>
<td>2</td>
<td>grinding, polishing</td>
<td>turned and machined parts</td>
<td>3</td>
<td>Steel</td>
<td>turned and machined part</td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
</tbody>
</table>

**Diagram:**

- 20 mm
- Display detail heightened

**Remarks:**