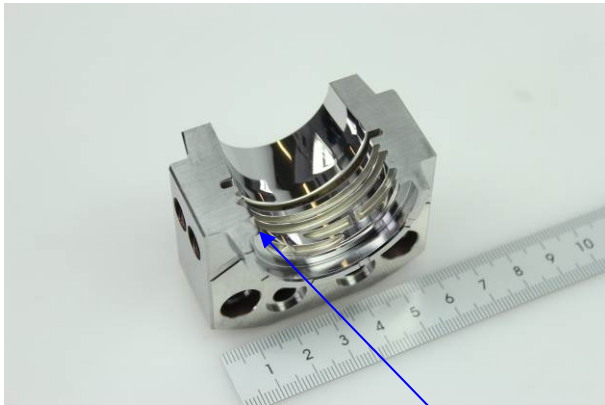


SF-Application

Processing of injection mould for neck of a bottle

Task	Polishing
Process	
Machine:	SF-3-105
Media:	M4/300 or alternatively H1/400 + M18
Process time:	12 min.
Speed	
Process container:	-90 rpm
Work piece:	4 rpm left and right
Angle B:	45°



After Processing

Corners of the mould have been protected during processing.

Ra before processing: Ra 0.14 μm

Ra after processing: Ra 0.01 μm