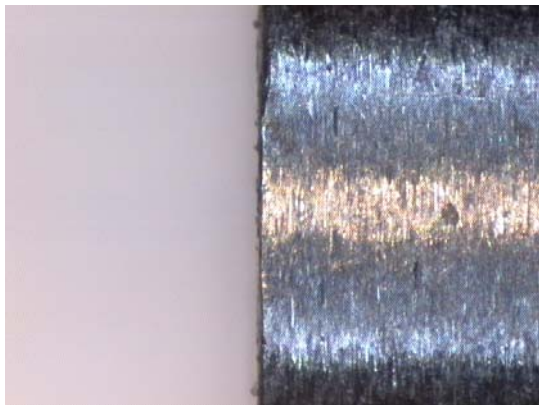
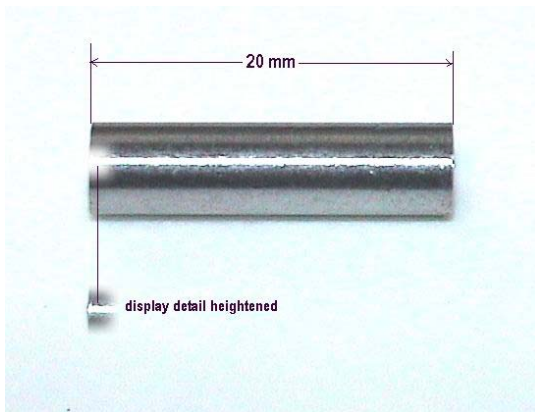
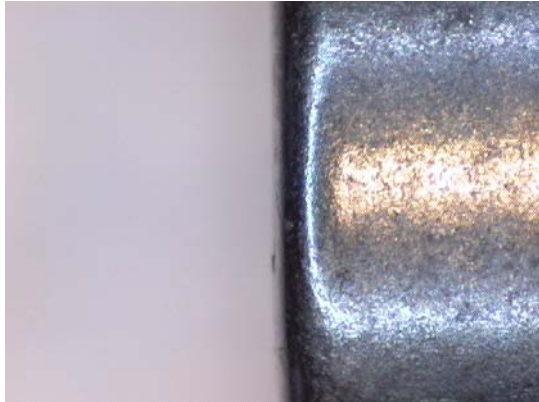


Test 450-798

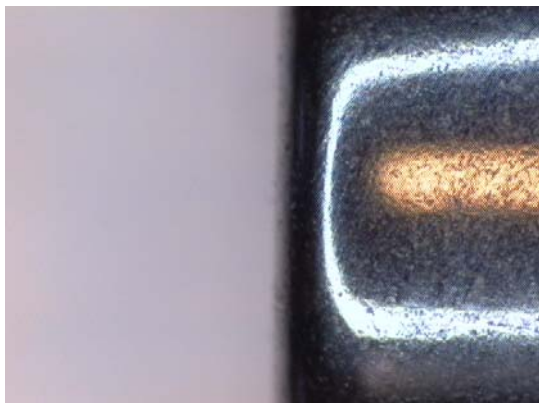


before processing



after processing  
Report No. 798

rounding of the edges 0,25 – 0,3 mm



after processing  
Report No. 823

rounding of the edges 0,3 – 0,35 mm


# Process-Report



Agent: OTEC Turkiye  
 Customer:  
 Manager:  
 Date received: 04.03.04  
 Processed on: 10.03.04  
 Report-number: 798  
 Test no: 450

Sample no. 1  
 Requirement: grinding, polishing  
 Workpiece name: turned and machined parts  
 Quantity: 4  
 Material: Steel

Manufacturing process: turned and machined part  
 Others:  
 Treated with Magnet-Polisher:   
 Gap-Sytem:  
 Waterflow: 8  
 Compound-Water-Concentration: 3 %  
 Interval:

Machine	Step No.	Time	Process	Media	Compound	Speed
CF 3x18 	1	3 h	wet grinding	DS 10/8 ceramic grinding chips	SC 12 compound	240
	2	2 h	dry polishing	H1/100 walnut-shell granule	P 1 polishing paste	240

Processed through: Walfried Woelk

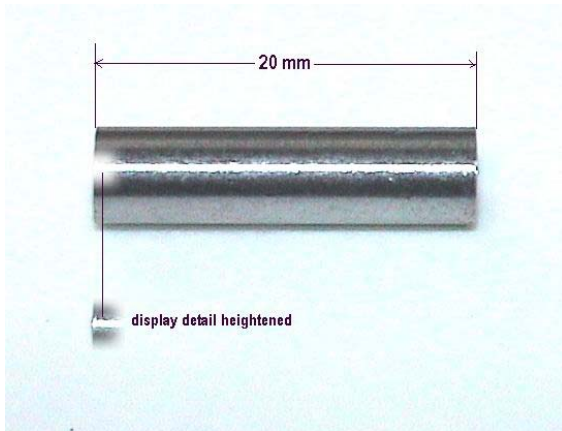
# Process-Report



Agent: OTEC Turkiye  
Customer:  
Manager:  
Date received: 04.03.04  
Processed on: 10.03.04  
Report-number: 798  
Test no: 450

Sample no. 1  
Requirement: grinding, polishing  
Workpiece name: turned and machined parts  
Quantity: 4  
Material: Steel

Manufacturing process: turned and machined part  
Others:  
Treated with Magnet-Polisher:   
Gap-Sytem:  
Waterflow: 8  
Compound-Water-Concentration: 3 %  
Interval:



Remarks: Stahl 110Cr6



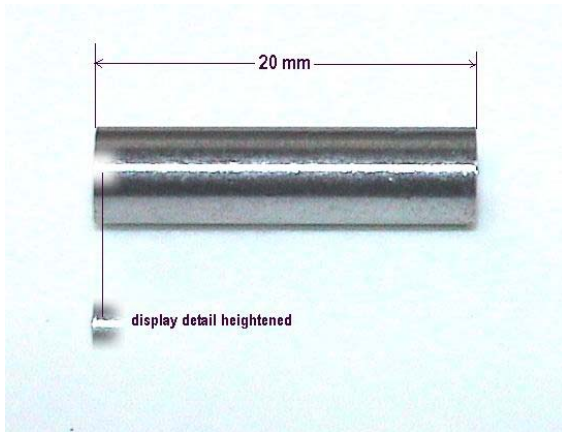
# Process-Report



Agent: OTEC Turkiye  
Customer:  
Manager:  
Date received: 04.03.04  
Processed on: 10.03.04  
Report-number: 823  
Test no: 450

Sample no. 2  
Requirement: grinding, polishing  
Workpiece name: turned and machined parts  
Quantity: 3  
Material: Steel

Manufacturing process: turned and machined part  
Others:  
Treated with Magnet-Polisher:   
Gap-Sytem:  
Waterflow: 8  
Compound-Water-Concentration: 3 %  
Interval:



Remarks: